

# Precision Moulded Products

*Precision plastic injection moulded components*

## Plant List

Machine No	Machine type	Tonnage
1	MANUMOLD 77/30	30
2	MANUMOLD 77/30	30
3	MANUMOLD 77/30	30
4	MANUMOLD 30e	30
5	MANUMOLD 77/30	30
6	BOY 22S	22
7	BOY 35M	35
8	BOY 30M	30
9	BOY 25M	25
10	BOY 25M	25
11	BOY 22S	22
12	BOY 22S	22
13	BOY 22M	22
14	BOY 22M	22
15	ARBURG 221K	35
16	BOY 80M	80
17	BOY 55M	55
18	BOY 50M	50
19	DEMAG 35 Ergotech	35
20	DEMAG 100 Ergotech	100
21	EXCEL FT 140	140
22	BOY 50M	50
23	BOY 50T2	50



Manumold Machine



Shop Floor



Setting Up Tooling

## Tool Room

### **EDM**

Hurco 425 Mark 2 - 3R Orbi-cut (3R & Erowa tool holding)  
Charmilles 2-LC - ISO-cut (3R & Erowa tool holding)

### **Mills**

Bridgeport Kneemill  
XYZ Kneemill  
Hurco Ultimax 2 - CNC Mill

### **Lathes**

Colchester Triumph 2000 - DRO  
Colchester Student

### **Grinders**

Jones-Shipman 1400 with optidress  
Jones-Shipman 1310 Internal/ External Cylindrical Grinder  
TIG Welder  
MIG Welder

### **Other Equipment**

Horizontal Bandsaw - Startrite SM320  
Hardness Tester